# BAGHOUSE
## THE INDUSTRIAL TEAM

DUST COLLECTION & FILTRATION EQUIPMENT

"40 YEAR SERIES"

# THE 40 YEARS SERIES: ENGINEERED FROM DECADES OF EXPERTISE

FOR OVER 40 YEARS, BAGHOUSE & INDUSTRIAL SHEET METAL SERVICES INC. HAS BEEN A TRUSTED LEADER IN DESIGNING, FABRICATING, INSTALLING, AND SERVICING MORE THAN 50,000 BAGHOUSES AND DUST COLLECTION SYSTEMS. OUR REPUTATION HAS BEEN BUILT ON A DEEP UNDERSTANDING OF THE COMPLEX OPERATIONAL NUANCES THAT DEFINE FILTRATION SYSTEMS ACROSS A WIDE RANGE OF INDUSTRIAL PROCESSES.

FROM THE BEGINNING, WE COLLABORATED WITH LEADING MANUFACTURES, CAREFULLY SELECTING AND INTEGRATING THEIR EQUIPMENT TO PROVIDE TURNKEY SOLUTIONS FOR OUR CUSTOMERS. WHETHER IT WAS DESIGNING CUSTOM-BUILT, ONE-OFF SYSTEMS REQUIRING EXOTIC MATERIALS OR EXECUTING PROJECTS WITH CRITICAL TIMELINES, WE ENSURED OUR SOLUTIONS MET THE MOST DEMANDING INDUSTRY REQUIREMENTS.

AS INDUSTRY DEMANDS EVOLVED, SO DID WE. FOUR DECADES OF HANDS-ON EXPERTISE AND AN UNWAVERING COMMITMENT TO CUSTOMER SUCCESS LED US TO A PIVOTAL DECISION - TO DESIGN AND MANUFACTURE OUR OWN FILTRATION EQUIPMENT. THIS STRATEGIC SHIFT WAS DRIVEN BY OUR DEDICATION TO PROVIDING:

- UNMATCHED QUALITY AND RELIABILITY IN SYSTEM PERFORMANCE
- VALUE ADDED-ENGINEERED SOLUTIONS TAILORED TO EACH UNIQUE APPLICATION
- FASTER RESPONSE TIMES AND IMMEDIATE SUPPORT WITHOUT COMPROMISE
- BEST LEAD TIMES IN THE COUNTRY.
- IMMACULATE REALTIME SUPPORT

## ENGINEERED FOR PERFORMANCE, BUILT FOR LONGEVITY

LEVERAGING OUR 40 YEARS OF EXPERIENCE, WE HAVE METICULOUSLY REFINED EVERY DETAIL OF OUR EQUIPMENT LINE TO DELIVER THE OPTIMAL BALANCE OF PERFORMANCE, DURABILITY, AND EASE OF MAINTENANCE. OUR FILTRATION SYSTEMS ARE ENGINEERED TO EXCEED INDUSTRY STANDARDS IN:

- FILTRATION EFFICIENCY AND EXTENDED FILTER LIFE
- STRUCTURAL INTEGRITY AND LONG-TERM DURABILITY
- EASE OF MAINTENANCE FOR MAXIMUM OPERATIONAL UPTIME

WITH A BROAD RANGE OF CUSTOMIZABLE MODELS, OUR SYSTEMS ARE DESIGNED TO SCALE-ENSURING NO JOB IS TOO LARGE OR TOO SMALL WHEN CONSIDERING TOTAL CFM CAPACITY AND AIRFLOW REQUIREMENTS.

## CUSTOMIZATION WITHOUT COMPROMISE

WE UNDERSTAND THAT EVERY INDUSTRIAL PROCESS IS UNIQUE. THAT'S WHY WE OFFER A COMPREHENSIVE LIBRARY OF DESIGN OPTIONS TO TAILOR YOUR SYSTEM PRECISELY TO YOUR NEEDS. OUR SOLUTIONS INCLUDE:

- CUSTOMIZABLE MATERIALS, FILTER MEDIA, INLET SECTIONS, BAFFLES, AND HOPPER CONFIGURATIONS
- EXPERTLY ENGINEERED DUCTWORK PACKAGES SHIPPED WITH YOUR EQUIPMENT
- SEAMLESS INTERCONNECTION BETWEEN CLEAN AIR OUTLETS, FAN INLETS, AND EXHAUST STACKS
- COMPLETE PLANT-WIDE DUCTWORK SOLUTIONS, DESIGNED, FABRICATED, AND DELIVERED WITH NO SHORTCUTS

## A LEGACY OF EXCELLENCE, A FUTURE OF INNOVATION

AS WE LAUNCH OUR NEW FILTRATION PRODUCT LINE, WE REAFFIRM OUR COMMITMENT TO CRAFTSMANSHIP, INNOVATION, AND CUSTOMER-FIRST SERVICE. WHETHER YOU NEED A TURNKEY SOLUTION OR A FULLY CUSTOMIZED DUST COLLECTION SYSTEM, WE HAVE THE EXPERIENCE AND TECHNICAL EXPERTISE TO DELIVER RESULTS THAT KEEP YOUR OPERATION RUNNING AT PEAK EFFICIENCY.

LET US HELP WITH YOUR FILTRATION AND INDUSTRIAL VENTILATION NEEDS-BACKED BY DECADES OF HANDS-ON EXPERIENCE, VALUE ENGINEERING, AND THE KIND OF SERVICE THAT STANDS THE TEST OF TIME.

WE STAND BEHIND OUR WORK. ALWAYS.

BAGHOUSE
THE INDUSTRIAL TEAM

BH-RPJ

BH-SQ-PJ
&
BH-RE-PJ

BH-PJC

BH-ME-CYC

BH-SL-BV
&
BH-SL-BH

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THE INDUSTRIAL TEAM

# BH-RPJ MODEL

## "THE RELIABLE ROUND PULSE JET"

BH-RPJ

WITH TANGENTIAL INLET AND CENTRIFUGAL CYCLONIC SEPARATION THE BH-RPJ COLLECTOR IS OUR GO TO FOR MANY APPLICATIONS THAT HAVE HEAVY LOADING AND SEPARATION / DILUTION OF DUST IS HIGH PRIORITY WITHOUT "SURGING". THE BH-RPJ MODEL IS ALSO ADVANTAGEOUS WHEN REAL ESTATE FOR EQUIPMENT IS LIMITED DUE TO ITS VERTICAL LENGTH PROFILE.

WE ELIMINATED ALL MOVING PARTS THAT WEAR. REQUIRE MAINTENANCE AND CAUSE DOWN TIME.

WE ELECTED THE TRIED & TRUE PULSE JET CLEANING TECHNOLOGY FOR OUR LINE AS WELL AS THE BH-RPJ.

- PHOTOHELIC LOW & HIGH ON DEMAND - TIMED - STAGGERED ROW FIRING EQUALS LIMITLESS ADJUSTABILITY - RELIABILITY & UP TIME.
- * CLOTH AREA RANGE 1,000 - 16,000 SQ. FT. CLOTH
- * PM 2.5 FILTER BAG MEDIA
- ELIMINATES MOVING PARTS & ROTATIONAL WEAR ISSUES FOR INCREASED PRODUCTION TIME,
- WALK IN PLENUMS
- CONTROLLED PULSE JET CLEANING WITH STAGGERED ROW FIRING
- LOWER CAN VELOCITIES & INTERSTITIAL WITH LARGER BAG SPACING, INCREASED CAN AREAS & INLET VANE BAFFLE OPTIONS FOR A VARIETY OF APPLICATIONS.
- CENTRIFUGAL SEPARATION
- STANDARD HOPPER, FILTER SECTIONS AND CLEAN AIR PLENUMS ABOVE INDUSTRY STANDARD FOR LONGEVITY OF CONSTRUCTION.
- INLET, OUTLET, ACCESS ORIENTATIONS FULL CUSTOM PER APPLICATION.
- ACCESS PLATFORMS/SAFETY RAILS PER OSHA
- 2.5PM FILTER BAG MEDIA. SNAP-IN
- STRUCTURAL SUPPORT FRAMES/LEGS OPTIONS.

** **EQUIPMENT DUCTWORK PACKAGES**

- FOR "SEAMLESS INSTALLATIONS" WE WILL INCLUDE ALL INTERCONNECTION DUCTWORK AND FITTINGS TO CONNECT CLEAN AIR OUTLET TO FAN INLET.
- FAN EXHAUST TRANSITION AND STACK PACKAGES.

**SYSTEM / PROCESS - DUCTWORK PACKAGES**

- WE ALSO OFFER DESIGN, ENGINEERING & FABRICATION OF ALL PROCESS DUCTWORK TO SOURCE CAPTURE POINTS OF SYSTEM TO ASSURE PROPER INDUSTRIAL VENTILATION GUIDELINES.

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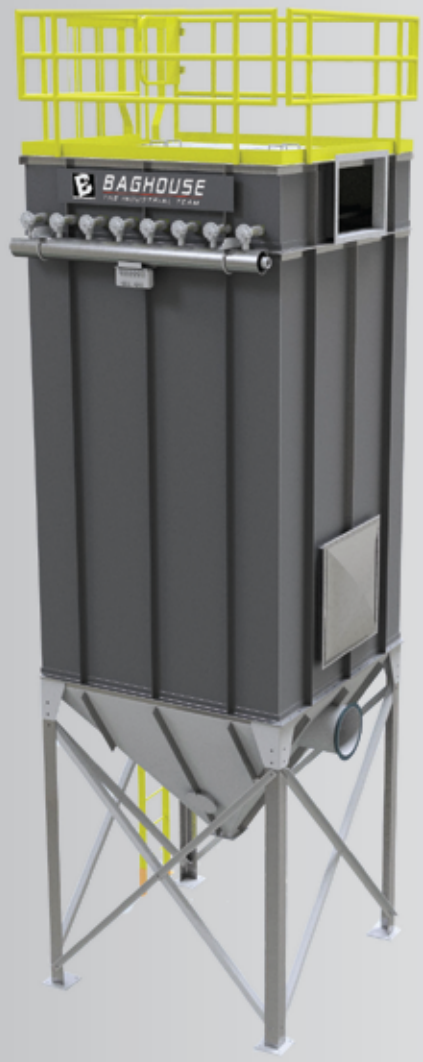
# BH-SQ/RE-PJ MODELS




THE BH SQUARE & RECTANGULAR PULSE JET BAGHOUSE LINE IS OUR MOST APPLICABLE DESIGN ACROSS INDUSTRIAL PROCESS AND APPLICATIONS.

- MODULAR NESTING AVAILABLE ACROSS OUR ENTIRE SIZE/CFM RANGE.
- CFM RANGE / CLOTH AREA UNLIMITED WITH MODULAR DESIGNS.
- RECTANGULAR ORIENTATIONS FOR HIGHER VOLUME CFM APPLICATIONS AVAILABLE.
- CONTROLLED PULSE JET CLEANING WITH STAGGERED ROW FIRING.
- LOWER CAN VELOCITIES & INTERSTITIAL WITH LARGER BAG SPACING. INCREASED CAN AREA AS WELL AS MULTIPLE INLET OPTIONS TO TAILOR SPECIFIC TO PROCESS APPLICATION.
- INLET BAFFLES SPECIFIC TO YOUR PROCESS.
- WALK IN PLENUMS OR STANDARD WALK ON TOP LOAD.
- ACCESS PLATFORMS/OSHA SAFETY RAILS.
- 2.5 PM FILTER BAG MEDIA SNAP-IN STYLE BAG FILTERS.
- GALVANIZED CAGES - TOP FIT VENTURIS
- STRUCTURAL SUPPORT FRAMES/LEG OPTIONS

** **EQUIPMENT DUCTWORK PACKAGES**

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# BH-PJC MODELS
## RELIABILITY FLOW

WE DESIGNED IN A CONVENTIONAL BOTTOM INLET SECTION WITH DIFFUSED BAFFLES AND INCREASED DROP OUT AREA BELOW THE FILTER SECTION.

- "RELIABILITY FLOW" WITH CONVENTIONAL INLET FLOW THROUGH DIFFUSED BOTTOM INLET SECTION JUST ABOVE THE HOPPER. EXTENDED FILTER LIFE.
- INSET FILTER DOOR FACE WITH PITCHED WEATHER BROW BUILT INTO THE HOUSING SHAPE TO DECREASE MOISTURE RUNOFF AND ONTO SEAL SURFACE.
- EXTENDED DROP OUT AREA ABOVE THE HOPPER.
- NANO BOND - MERV-15 FILTER MEDIA 251.6 SQFT AREA PER FILTER.
- CONTROLLED PULSE JET CLEANING WITH STAGGERED ROW FIRING.
- MODULAR DESIGNS
- TOP/SIDE MOUNT FAN OPTIONS.
- STRUCTURAL LEGS & CROSS BRACING.
- ABOVE INDUSTRY STANDARDS MATERIAL & H.D. CONSTRUCTION.

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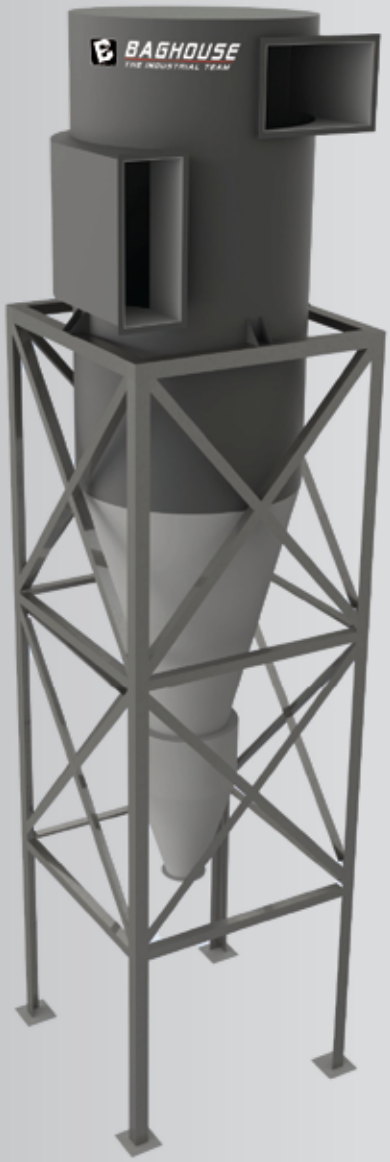
# BH-CYCLONE-SERIES
## THE CLASSIC PRE-CLEANER




CENTRIFUGAL SEPARATION IS HARD TO MATCH WHEN PRE-CLEANING MANY PROCESSES PRIOR TO MAIN CONTROL OR FINAL FILTRATION.

WE HAVE MULTIPLE DESIGN OPTIONS IN LOW PRESSURE - MEDIUM/HIGH PRESSURE DESIGNS

- TANGENTIAL & INVOLUTE INLET DESIGNS
- SURGE CONE OUTLETS
- PRE - CLEANERS
- AFTER FILTER OPTIONS
- H.D. WELDED SEAM CONSTRUCTION W/ FLANGED ARRANGEMENTS FOR ORIENTATION ADJUSTABILITY.
- TANGENTIAL & ENVOLUTE INLETS
- MODULAR GROUPING FOR HIGHER CFM VOLUMES
- STRUCTURAL SUPPORT FRAMES & STANDARD LEG KITS AS REQUIRED.
- ABOVE INDUSTRY STANDARD MATERIAL THICKNESS & H.D. CONSTRUCTION.
- FLANGED SECTIONS

** **EQUIPMENT DUCTWORK PACKAGES**

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## BH-SL-BV (BIN VENT)

CLASSIC BIN VENT ARRANGEMENT AS WELL AS PLENUM STANDS & TRANSITIONS TO ADAPT TO MULTIPLE APPLICATIONS

- SILOS - TANKS - CONVEYORS
- SIMPLICITY IN DESIGN WITH ABOVE INDUSTRY STANDARD CONSTRUCTION SPECIFICATIONS.
- BIN VENTS WITH:
- FLANGE & UP STAND PLENUM KITS FOR: SILO-TANK AND MATERIAL TRANSFER POINT LOCATIONS.
- EACH UNIT TAILORED TO INSTALL LOCATION
- LARGER BAG SPACING FOR LOWER CAN INTERSTITIAL VELOCITIES.
- CONTROLLED PULSE JET CLEANING WITH STAGGERED ROW FIRING.
- STANDARD - 2.5 PM FILTER BAG MEDIA
- INLET-OUTLET ACCESS ORIENTATION FULL CUSTOM PER APPLICATION.
- ACCESS PLATFORMS/SAFETY RAILS AS PER OSHA GUIDE LINES

## BH-SL-BH (BAGHOUSE)

WHEN HEAD ROOM CLEARANCE IS THE CHALLANGE WE OFFER THE CONVENTIONAL SIDE LOAD BAGHOUSE

THE BH SQUARE & RECTANGULAR PULSE JET BAGHOUSE LINE IS OUR MOST APPLICABLE DESIGN ACROSS INDUSTRIAL PROCESS AND APPLICATIONS.

- SIDE FILTER ACCESS
- MODULAR NESTING AVAILABLE ACROSS OUR ENTIRE SIZE/CFM RANGE.
- CFM RANGE / CLOTH AREA UNLIMITED WITH MODULAR DESIGNS.
- OUR SQUARE PULSE JET BAGHOUSE LINE IS OUR MOST APPLICABLE DESIGN ACROSS INDUSTRY AND MULTIPLE APPLICATIONS.
- RECTANGULAR ORIENTATIONS FOR HIGHER VOLUME CFM APPLICATIONS AVAILABLE.
- CONTROLLED PULSE JET CLEANING WITH STAGGERED ROW FIRING.
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- INLET BAFFLES SPECIFIC TO YOUR PROCESS.
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- 2.5 PM FILTER BAG MEDIA SNAP-IN STYLE BAG FILTERS.
- GALVANIZED CAGES - TOP FIT VENTURIS
- STRUCTURAL SUPPORT FRAMES/LEG OPTIONS

** OUTLET TO FAN INLET DUCTWORK AND FAN EXHAUST STACK PACKAGES FOR: SEAMLESS FIELD FIT & INSTALLATIONS AVAILABLE.

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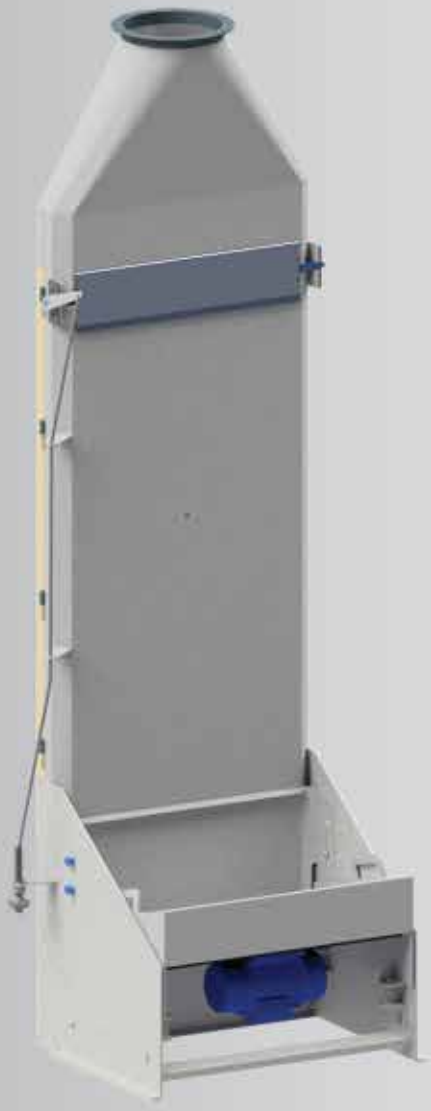

# BH-ASPIRATORS

"WHERE PRE-CLEANING PRODUCT BECOMES ADJUSTABLE"
NUTS - FOOD PROCESS - TRASH - STICKS - LEAVES - LIGHT DENSITY MATERIALS, SEPARATION FROM CONVEYOR PROCESSES.

- FOOD GRADE / SS SANITARY CLEANING ADJUSTABLE
- FLOW RATES & AIR INLET ADJUSTMENTS TESTED & PROVEN WITH YOUR SAMPLE PRODUCTS.
- STANDARD & CUSTOM ENGINEERED SIZES
- AGRICULTURAL - RECYCLING - SIZING PROCESSES.
- MATERIALS & CONSTRUCTION ABOVE INDUSTRY STANDARDS FOR RELIABILITY - LONGEVITY - QUALITY

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# DROP OUT - INLINE - PRE-CLEANERS

DROP OUT BOX & INLINE PRE-CLEANERS OFFER PRE-SEPERATION PRIOR TO ANY FINAL FILTER OR PROCESS WHERE ISOLATING BY DENSITY-VOLUME OR SIZE OF MATERIAL PRIOR IS THE GOAL.

WE HAVE DEVELOPED MANY "TRIED & TRUE" DESIGNS AND ALWAYS TEST WITH CUSTOMER PROVIDED MATERIALS TO LOCK IN BEST RESULTS.

- ISOLATE HEAVY PARTICLES PRIOR TO MAIN COLLECTOR.
- ISOLATE ABRASION ISSUES AT SELECTED BRANCH LINES.
- DESIGNATE & ADD ROTARY AIRLOCK TO PRE-SEPARATE DIS-CHARGE TO BINS - SUPER SACKS OR TRANSFER.
- BAFFLE & SCREEN OPTIONS FOR YOUR PROCESS.
- H.D. ALL WELDED CONSTRUCTION ABOVE INDUSTRY STANDARDS MATERIAL SPECIFICATIONS.

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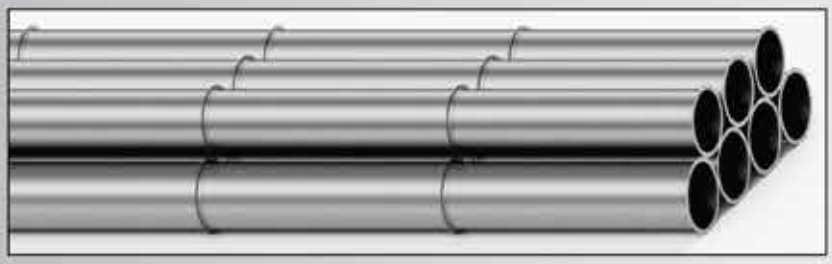
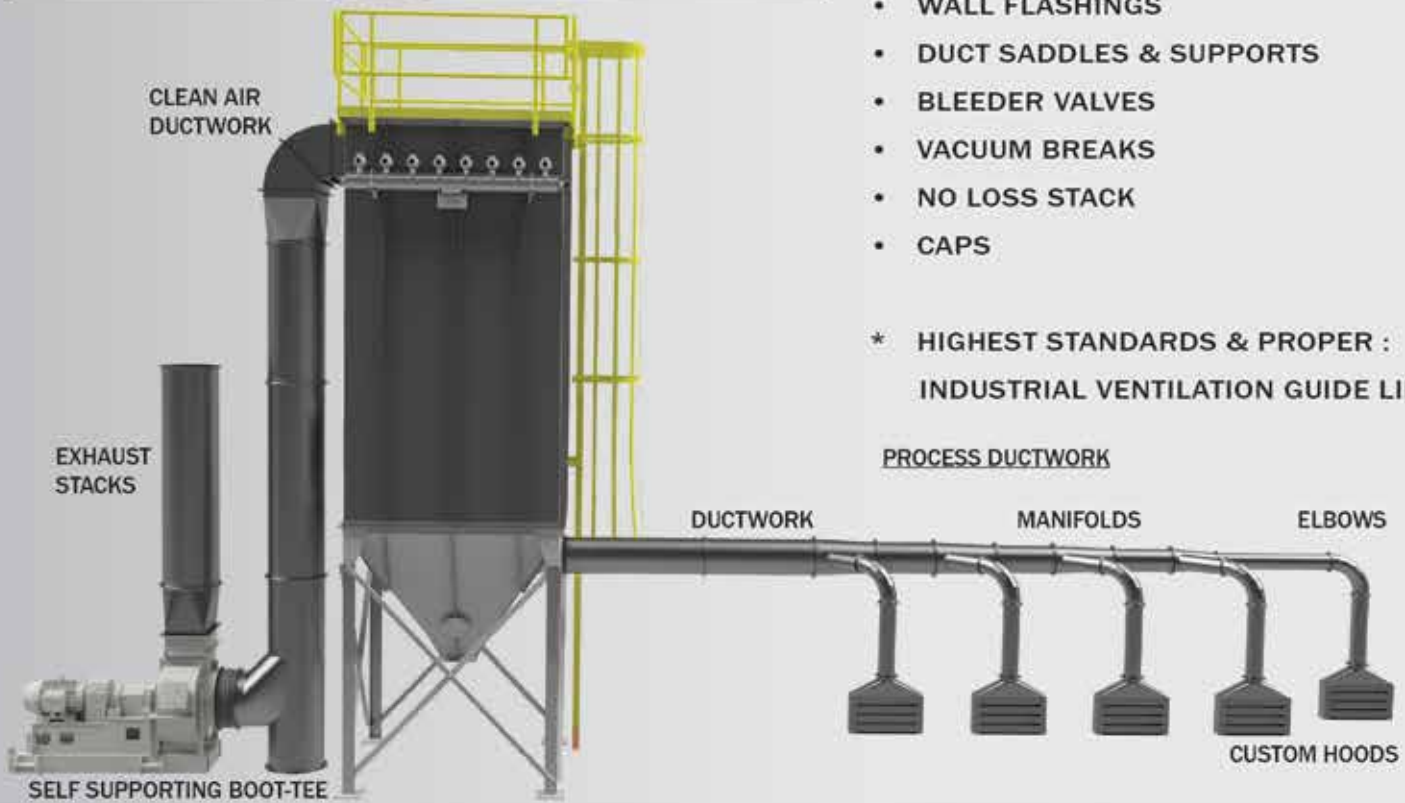
# BH - DUCTWORK & COMPONENTS



- WELDED SEAM - H.D. FLANGED DUCTWORK ROUND & SQUARE / RECTANGLE
- L-R ELBOWS 2X DIA
- WEAR BACK ELBOWS
- TRANSITIONS
- BRANCH - WYES
- TAPERS
- STOCKED FLANGES - ANGLE RINGS
- CUSTOM FLANGES
- HOODS - ENCLOSURES
- COVERS
- EXHAUST STACKS
- CLEAN AIR & DIRTY AIR MANIFOLDS
- MACHINE MANIFOLDS
- BOOT-TEE FAN INLET MANIFOLDS
- DAMPERS
- SLIDE GATES
- DIVERTER VALVES
- ROOF JACK - RAIN / STORM COLLARS
- WALL FLASHINGS
- DUCT SADDLES & SUPPORTS
- BLEEDER VALVES
- VACUUM BREAKS
- NO LOSS STACK
- CAPS

* HIGHEST STANDARDS & PROPER : INDUSTRIAL VENTILATION GUIDE LINES



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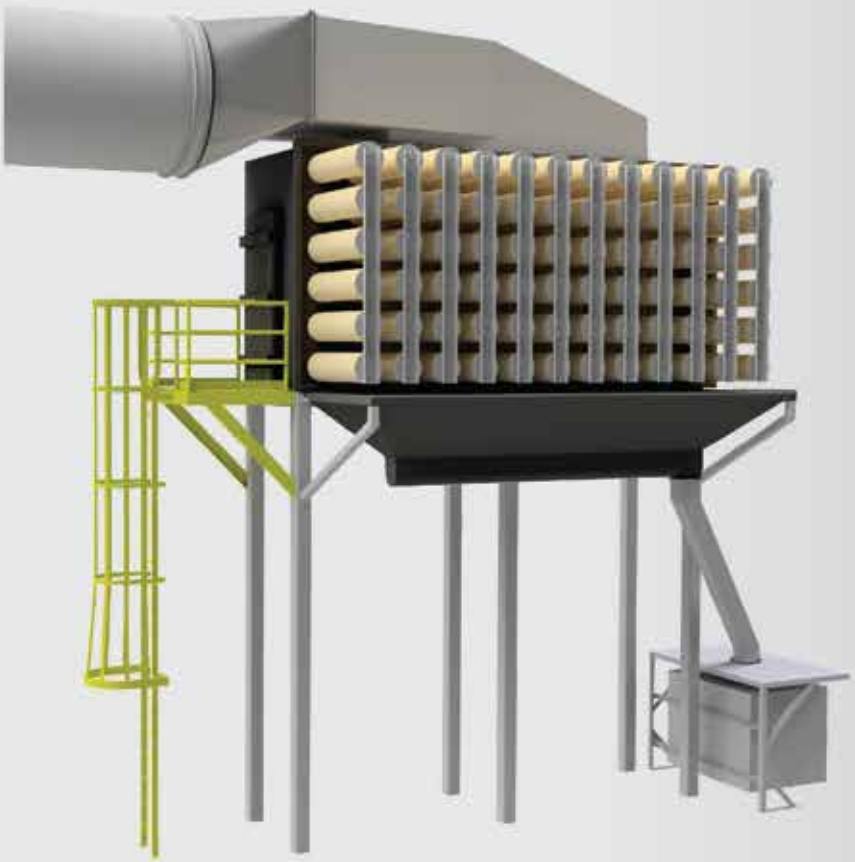
# INTEGRATED PULSE JET FILTRATION MODULES

WE TAKE THE INTERNALS OF A DUST COLLECTOR WITH REINFORCED TUBE SHEET DESIGN AND INTEGRATE MULTIPLE STYLES OF:
HIGH VOLUME CFM / LOW ENERGY FILTRATION

ARRANGEMENTS FOR ALL TYPES OF CONTAINMENT & NEGATIVE DRAFT FILTRATION. CONTAINMENT FILTRATION FOR ROCK SHEDS - MINERAL PRODUCT STORAGE HOUSES - MEDIA BLAST ROOMS - CONVEYOR TUNNELS AND SELF CLEANING FILTRATION FOR LARGE VOLUME AREAS AS WELL AS LARGE BUILDING PROCESSES WHERE NEGATIVE DRAFT AT ALL OPENINGS ARE REQUIRED.



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- FANS

- AIRLOCKS

- SCREW CONVEYORS

- TIMER BOARDS

- CONTROL PANELS

- BAGS CAGES
- CARTRIDGE FILTERS
- DIAPHRAGMS / SOLENOIDS

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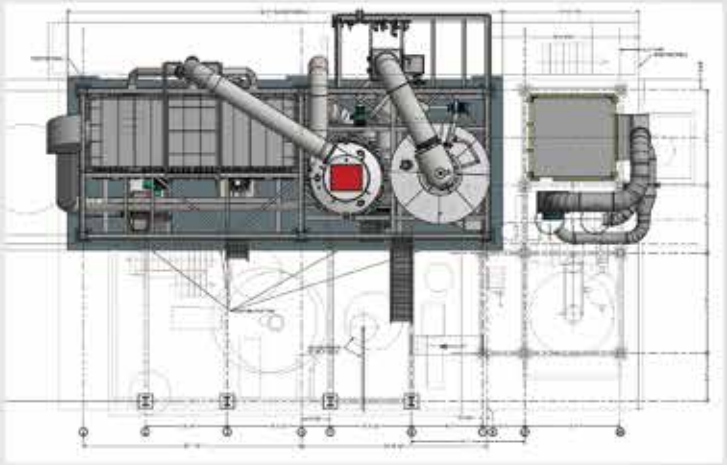
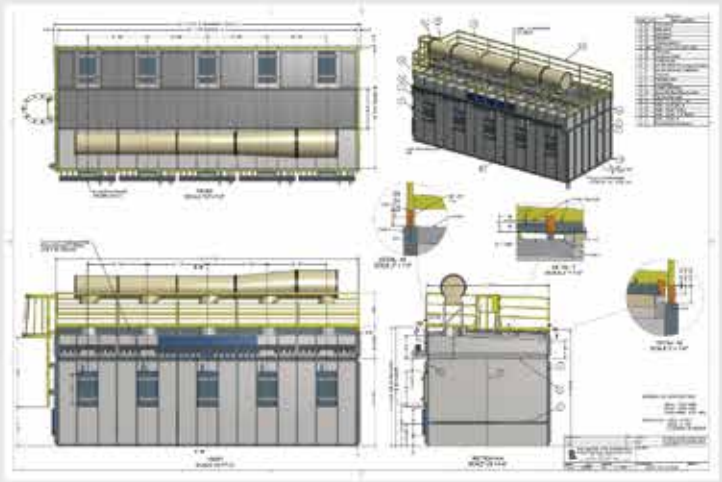
# ENGINEERING - DESIGN AND PROJECT SUPPORT



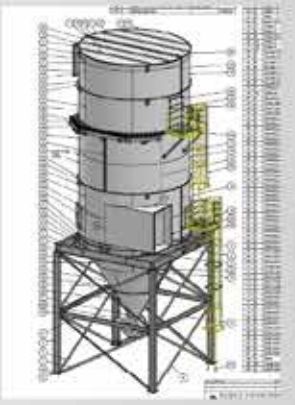
OUR IN-HOUSE ENGINEERING & PROJECT TEAM SUPPORTS EVERY JOB FROM CONCEPTION TO COMPLETION AS WELL AS ONGOING ONCE YOUR SYSTEM IS RUNNING.

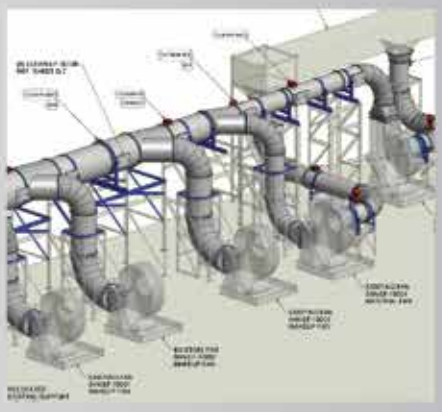
- PRE-PLANNING
- EQUIPMENT LAYOUTS
- DUCTWORK LAYOUTS
- STRUCTURAL
- FINAL DRAWINGS & SUBMITTAL REQUIREMENTS
- TURNKEY DESIGNS
- LEICA FIELD SCANNING



WE UTILIZE:

- AUTODESK-INVENTOR
- AUTOCAD
- SOLIDWORKS
- LEICA SCANSTATION P-40
- LEICA CLOUDWORX
- FARO ARM SCANNING
- LEICA CYCLONE REGISTER PLUS PROCESSING SOFTWARE





* WITH OVER 40 YEARS OF EXTENSIVE TURNKEY PROJECTS UNDER OUR BELTS WE UNDERSTAND EVERY PRE & CONSTRUCTION PROCESS BECAUSE WE DO IT HANDS ON EVERYDAY.

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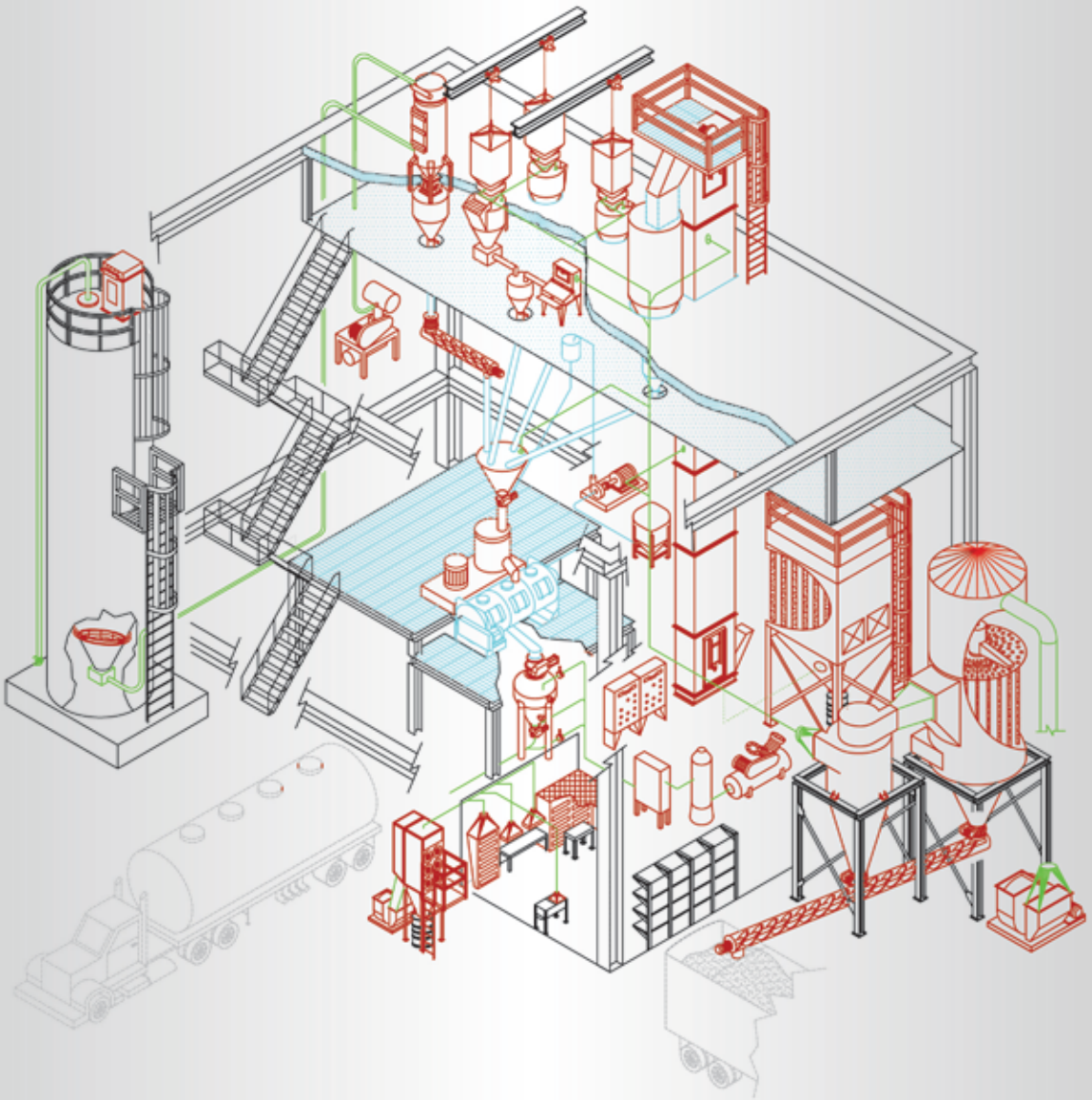

- BAGHOUSE DUST COLLECTORS
- CARTRIDGE COLLECTORS
- PNEUMATIC CONVEYING
- VIBRATORY FLUID BED DRYERS
- STORAGE SILOS
- BIN ACTIVATORS
- SCALE HOPPERS
- PROCESS CONTROL PANELS
- INDUSTRIAL FANS & BLOWERS
- EXPLOSION PROTECTION
- ROTARY AIRLOCKS
- BLOWER PACKAGES
- PNEUMATIC RECEIVERS
- BAG DUMP STATION
- VOLUMETRIC FEEDERS
- SCREW CONVEYORS
- BUCKET ELEVATORS
- LINE COMPONENTS
- DIVERTER VALVES
- BULK BAG UNLOADERS
- VIBRATORY GRINDING MILL
- VIBRATORY CONVEYORS
- VIBRATORY SCREENERS
- VIBRATORY FEEDERS
- WORK BINS
- DISCHARGE VALVES

# BAGHOUSE & INDUSTRIAL SHEET METAL SERVICES INC.

1731 Pomona Road, Corona, CA. 92878 ▪ 951-272-6610 ▪ 951-272-1241 ▪ baghouse@baghousebiz.net

License / Bonded / Insured - CA. Contractor State Licenses 656068 - Classification- B, C43, C16

A - General Engineering Contractor

AZ. Contractor State Licenses - 274087 - Classification - CR45

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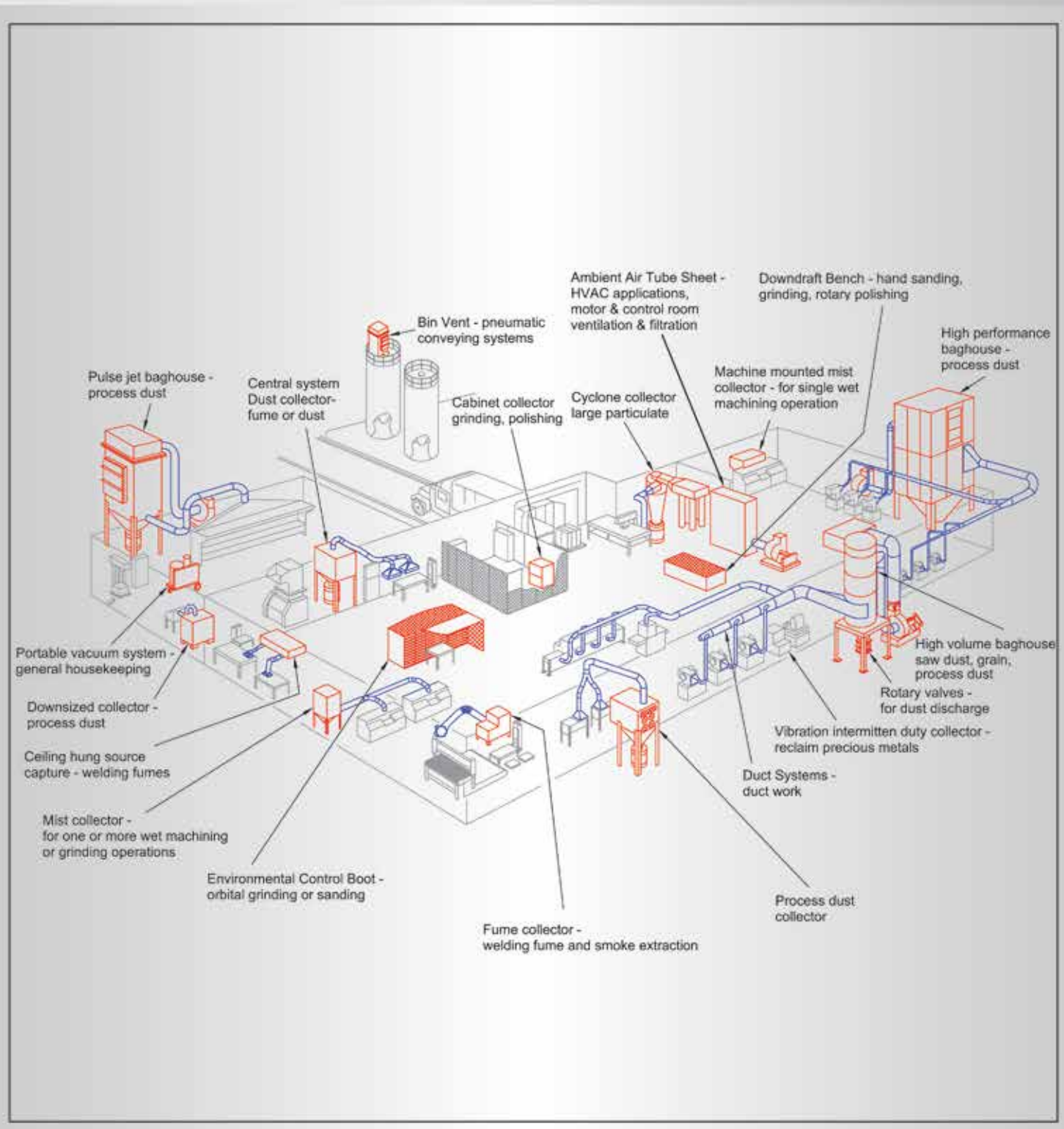


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